

MANN-FILTER

Product Information

No. 75
28.03.2012

Installation instruction for MANN-FILTER U 630 x KIT

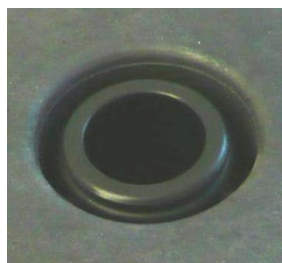
Fitted in Volvo Bus and Trucks, Renault Trucks, Iveco etc.

The design of MANN-FILTER urea filter U 630 x KIT has been changed. Not only the appearance (see pictures below) but also the installation process for this urea filter are therefore now different. In the current design (see photo on the right), MANN-FILTER U 630 x KIT has no thread in the internal diameter. It is thus simply inserted, it is no longer necessary to screw it in.

The filter continues to meet the vehicle manufacturers' specifications and be used in the vehicles listed in our current MANN-FILTER print catalogue or our online catalogue under catalog.mann-filter.com.



With thread on the internal diameter (to screw in)



Without thread on the internal diameter (simply inserted)



Previous design



Current design



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Here is our recommended procedure for disassembling and fitting the urea filter:

Disassembling the urea filter

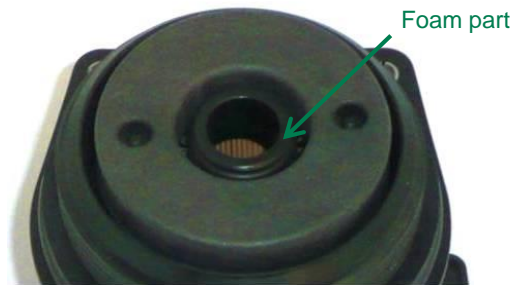
1. Open the housing cover

Tool: open-ended wrench SW 32



View with closed cover

2. Unscrew cover



View after removing the cover

3. Take out the foam part and pull out the filter

a) Lift with open-ended wrench or
Tool size: SW 19 or SW 21



View after removing foam part

b) pull out manually



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Fitting the urea filter



Moisten O-rings:
top and bottom

Urea filter U 630

Before fitting, the O-rings should be lightly moistened with liquid urea, a little glycerin or Parker Super-O-Lube. Then insert the filter into the housing cover before screwing completely into the housing.



O-ring

Housing cover



Drain screw

Hint: The O-ring in the housing and the drain screw must also be changed.

