

NT 04001
VKMA 04300
VKMA 04301


Ford

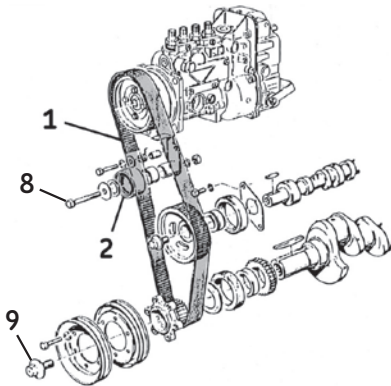
VKMA 04300

VKMA 04301



A

-  (3): Camshaft pin.
- (4): Crankshaft pin (ref. 023020).
- (5): Camshaft pin.
- (6): Injection pump pin.
- (7): Pin Ø 8 mm.

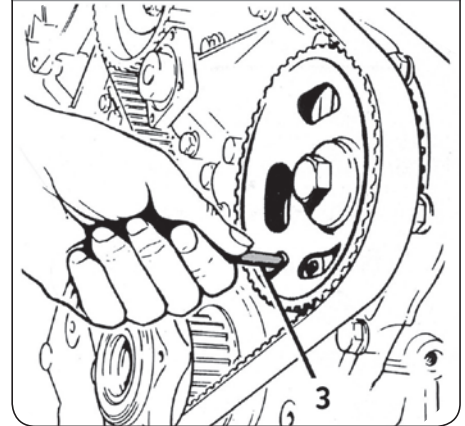


(9): 330 Nm

Removal

- 1) Disconnect the battery according to the vehicle manufacturing guidelines.
- 2) Prepare the vehicle for the timing replacement according to the vehicle manufacturing guidelines.
- 3) Loosen tensioning pulley on vacuum pump belt.
- 4) Remove vacuum pump belt.
- 5) Slacken alternator belt by loosening alternator pivot bolt.
- 6) Remove alternator belt.
- 7) Clamp flywheel and remove crankshaft pulley.
- 8) Remove timing cover.
- 9) Bring cylinder N° 1 to TDC and check timing as follows:
 - **For 2.4-litre engine**
Align timing mark on crankshaft washer with timing mark on crankcase oil pump cover, also align timing hole in camshaft sprocket with timing hole in engine block, then insert timing pin (3) (Fig. B).
 - **For 2.5-litre engine**
Align timing hole in flywheel with timing hole in engine block, then insert crankshaft timing pin (4); also align timing holes in camshaft and injection pump sprockets with timing holes in engine block, then insert timing pins (5 and 6) (Fig. C).

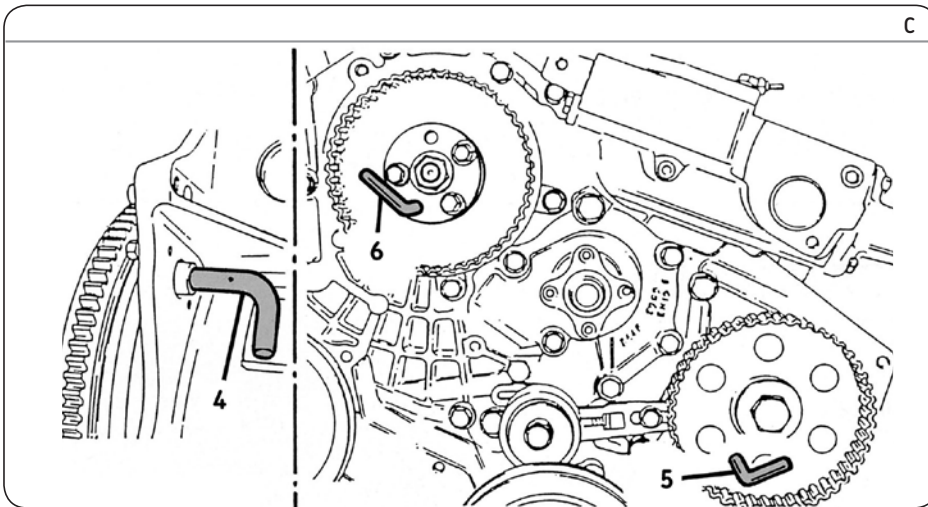
B



- 10) Loosen tensioning pulley bolt (8) and move pulley to retracted position.
- 11) Tighten tensioning pulley bolt (8) to hold pulley in retracted position.
- 12) Remove timing belt (1).
- 13) Remove tensioning pulley (2).

Install Confidence

SKF



Refitting

Caution: Clean the bearing surfaces of the rollers.

- 14) Fit new tensioning pulley (2) in retracted position.
- 15) **For 2.4-litre engine**
Check alignment of timing hole in injection pump sprocket with timing hole in timing cover support (**Fig. D**) using timing pin (7).
- 16) Fit new timing belt (1).
- 17) Release tensioning pulley. Pulley automatically tensions timing belt.
- 18) Remove all timing pins.
- 19) Turn engine **clockwise** through **2 turns**.
- 20) Push against free timing belt run with thumb, then release.
- 21) Tighten the bolt (8) securing tensioning pulley mounting, then tensioning pulley bolt.
- 22) Check alignment of all timing holes by inserting timing pins.
- 23) Remove all timing pins.
- 24) Check the tension of the belt (1).
- 25) Refit timing cover.
- 26) Clamp flywheel and refit crankshaft pulley.
- 27) Tighten the crankshaft bolt (9) to **330 Nm**
- 28) Refit and tension alternator belt.
- 29) Refit and tension vacuum pump belt.
- 30) Refit assembly comprising fan and fan motor.
- 31) Reconnect battery earth lead.
- 32) Refit the remainder of the removed components in the reverse order to removal.
- 33) Fill the cooling circuit with the permanent fluid recommended.
- 34) Check the circuit's leak-tightness when the engine reaches its running temperature and secure the level of coolant when the engine is at ambient temperature (20 °C).

Notice: Always follow the vehicle manufacturer instructions when working on the engine. The SKF KITS are designed for the automotive repair professional and must be fitted using tooling used by these professionals. These instructions are to be used as a guideline only. This document is the exclusive property of SKF. Any representation, partial or full reproduction, is forbidden without prior written consent from SKF.

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