
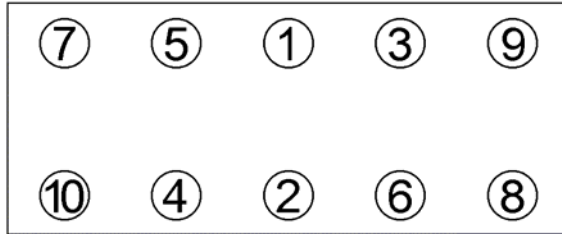
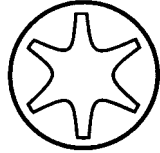


| | | |
|--|---|---|
| Anziehvorschrift für Zylinderkopf | 027.082 |  Das Original |
| Tightening Instructions for Cylinder Head | | |
| Instructions de serrage pour culasse | | |
| Prescripciones de apriete para culatas | | |
| | passend für / suitable for adaptable à / adaptable a | Ford |

Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
Tête de vis / Cabeza de tornillo



027.850
M12x177+M12x137

| | | | | |
|---|---|------------|---|------------|
| Anziehen/ Tightening/ Serrage/ Apriete | ☉ | M12 x 177: | ☉ | M12 x 137: |
| | | 20 Nm | | 20 Nm |
| | | 54 Nm | | 54 Nm |
| | ➤ | 90° | ➤ | 90° |
| | ➤ | 90° | ➤ | 70° |

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|---|---|------------------------------|--------------------------------|--------------------------------------|
| ☉ | neue Zylinderkopf-schrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| * | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| □ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | afojar y apretar tornillo a tornillo |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

Ø: 83,5mm; $\frac{1}{2}$: 1,37 mm 4 Zähne/Teeth

Mot: BHDA; BHDB; BHPA; C9DA; C9DB; C9DC; F9DA
F9DB; FFDA; HCPA; HCPB; KKDA; RTN; RTP; RTQ

1,8 Ltr. TD 55-85 KW (75-115 PS)

Fiesta; Focus 01/99 →
Transit Connect 05/02 →

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