

VKPC 86450

Technical Bulletin – February 2015



RENAULT Espace IV, Vel Satis (3.0 Dci) Opel/Vauxhall Vectra C/Mk II, Signum (3.0 V6 CDTI) Saab 9-5 (3.0 TiD)



SKF adjustment to gasket material content



Renault OE Nb: 77 01 474 006 Opel/Vauxhall OE Nb: 13 34 144 – 97730781 Saab OE Nb: 5956107



To facilitate easier mounting of the waterpump on this V6 engine, the current paper graphite gasket sold with the SKF pump for many years is replaced with a rigid stamped metal version.

SKF stock will change over through normal selling process as the current paper graphite gasket remains technically sound for the application and pump design.



SKF

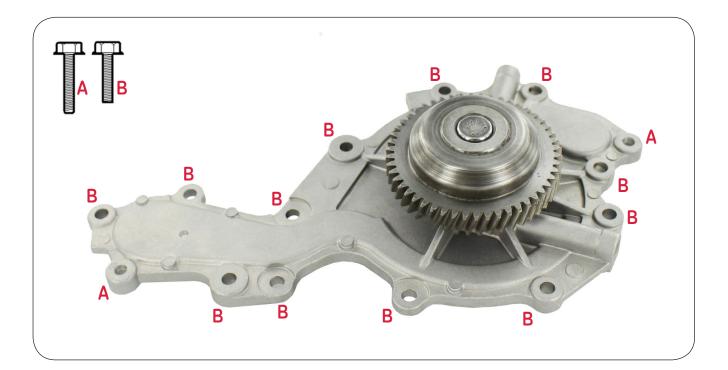
Advices for waterpump replacement

Pay attention not to mix bolts (A) + (B) during their mounting as it could lead to cooling leakage in the oil sump. Beware the leakage cannot be observed after remounting the sealed timing gear cover.

Note! Please note the importance of the appropriate bolt lengths and used them in correct locations along with torgue, as possible leakage can occur if mounting process is not followed correctly.

Bolt tightening torque:

- A longer bolts = 11 Nm
- **B** shorter bolts = 11 Nm



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