



**Ford Courier / Escort (III, IV, V, VI, VII) / Express / Fiesta (I, II, III) / Orion (I, II, III)**

**Exception: transmission type MTX75**

**Art. no. 3100 025 001**

The following defects may occur with the aforementioned vehicles:

- Clutch release bearing makes knocking noises
- Stiff clutch actuation

Possible cause:

The plastic housing of the clutch release bearing has worked its way into the aluminum guide sleeve.

➔ Apply service kit 3100 025 001.

#### NOTE



The clutch release bearing no longer fits through the larger diameter of the steel guide sleeve.  
➔ Install a clutch release bearing with a suitable diameter.

Guide sleeve assembly

1. Place a suitable tool on the collar of the guide sleeve.
2. Drive the steel guide sleeve onto the aluminium guide sleeve.

#### NOTE



Since 02.1995 Ford has deployed a steel guide sleeve in volume production and when overhauling transmissions (95WT 7F 096-AA ➔).



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